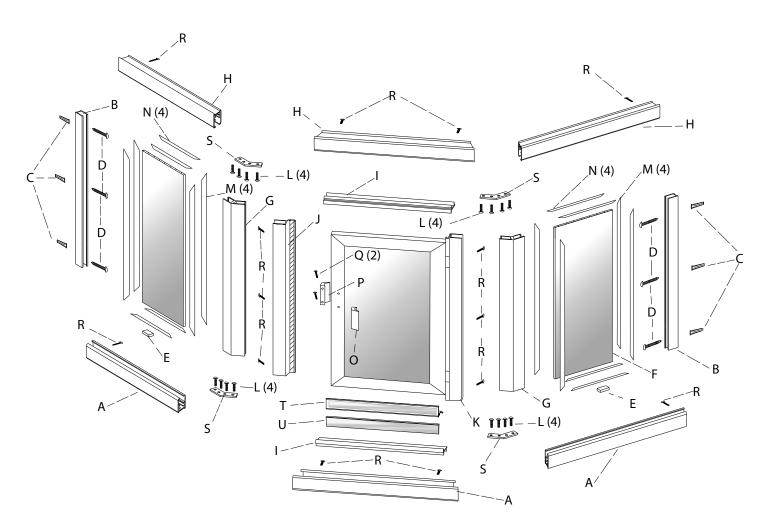


## **Installation Instructions**

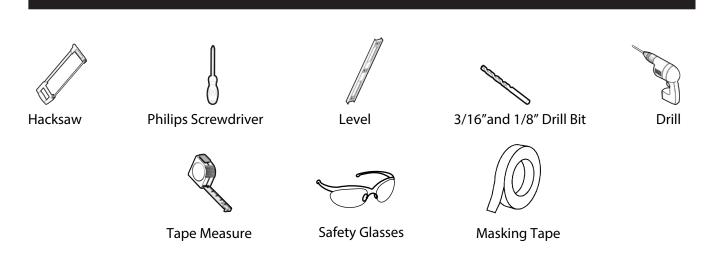
## Premier Series 1800 Deluxe Series 1900



## **Parts**

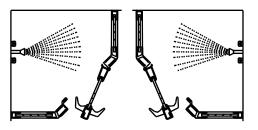
ITEM	PART #	QTY	DESCRIPTION		ITEM	PART #	QTY	DESCRIPTION	
А	401 C	3	Stall Curb		L	122	16	#6 x 1/4" Self Tapping Screw	<b>eenn</b> ()
В	203	2	Wall Channel		М	VM-4	8	Wall Channel Vinyl	$\sim$
С	113	6	Plastic Wall Anchors		Ν	VM-3	8	Stall Header and Curb	
D	110	6	#8 x 1 1/2" Pan Head Screw	<	0	214 F	1	Exterior Handle	D
Е	147	2	Setting Block	$\square$	Р	214 M	1	Interior Handle	D
F		2	Glass Panel		Q	114	2	#6-32 x 1 1/4" Round Head Screws	D
G	403	2	135 Degree Post		R	119	14	#6 x 1/2" Pan Head Screws	<uum)< td=""></uum)<>
Н	401 H	3	Stall Header	Ħ	S	146	4	135-Degree Plates	
I	402	2	Curb Fillers		Т	204	1	Drip Bar and Tape	
J	202	1	Latch Jamb		U	VM-2	1	Drip Bar Vinyl	
К	201	1	Hinge Jamb with Door Attach	ned 🖳					

## Tools



## **Installation Notes**

- Unpack your unit carefully. Lay out and identify all parts using the instruction sheets as a reference. Before discarding the carton, check for any small hardware bags.
- If any parts are damaged or missing, refer to the description noted in the instructions when contacting your dealer for replacements.
- Please wear safety glasses whenever drilling or cutting.
- Handle the glazed panels carefully; tempered glass is difficult to break, but the sharp corners of the panels can damage tile and floor coverings.
- Before installing, check the tub rim for level and both walls for plumb. If either are out of plumb more than 3/8", you may want to contact your dealer for tapered fillers which can be used to level tub track or plum the side jambs.
- All doors are completely reversible and may be installed as hinge left or hinge right. We recommend the hinge should be opposite the showerhead side. It may be installed with hinge on either side, as shown in illustrations. This instruction manual shows a hinge right door hanging off the 135-degree post (G).



Hinge Right

Hinge Left

## Caution: Tempered glass cannot be cut or drilled

#### 1. STALL CURB and WALL CHANNEL

#### Step 1a.

- Assemble the three stall curbs (A) by inserting the 135-degree plate (S) into miter ends of curb (the stall curb has the weep slots.)
- Secure the 135-degree plate with the four allen head #6 X 1/4" set screws (L).
- Hold curb tight as you tighten the screws. Do not over tighten screws.

**Note:** It may be necessary to file a radius on the ends of the stall curb to match to the corners of the fiberglass shower stall.

#### Step 1b.

- Place curb (A) on the center of the sill with weep slots facing the inside of shower and mark its position.
- Press the wall channels (B) into the curb (A). Plumb the wall channels and mark hole locations on the wall.

#### Step 1c.

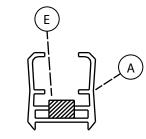
- Remove all parts and drill the walls with 3/16" drill bit (for tile drill use a 3/16" masonry bit).
- Insert plastic wall anchors (C) into drilled holes. Apply silicone to the underside of curb (A) and replace in the exact position marked.
- Caulk around both ends of the curb in the area where it meets the wall, around the 135-degree brackets, over screw heads, and the interior of the miter joints.
- Replace the wall channels (B) and secure to wall with six #8 X 1 1/2" pan head screws (D).

### 2.

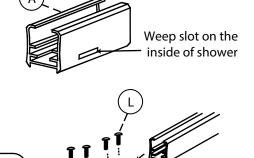
#### SETTING the GLASS PANELS

#### Step 2a.

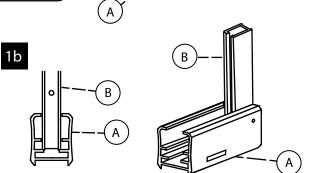
• Place the setting blocks (E) in the curb (A). The setting blocks should be positioned approximately in the center of curb to support the glass panels (F).

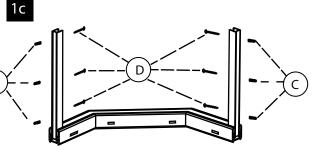


2a



1a





## 2. SETTING the GLASS PANELS CONTINUED

#### Step 2b.

• Install the glass panels. They should rest on the setting blocks and fit in the wall channel approximately 1/2". If obscure glass is used, the rough surface must be turned to the exterior.

#### Step 2c.

• Press the 135-degree post (G) into the curb. The post should overlap the glass by 1/2".

**Note:** The 1/2" glass bite may be varied from 1/4" to 3/4" to facilitate out-of-plumb walls.

#### **3.** INSERTING the HEADER

#### Step 3a.

- Assemble the three stall headers (H) by inserting the 135-degree plate into miter ends of the header.
- Secure the 135-degree plate with the four allen head #6 X 1/4" set screws (L).
- Hold curb tight as you tighten the screws. Do not over tighten screws.

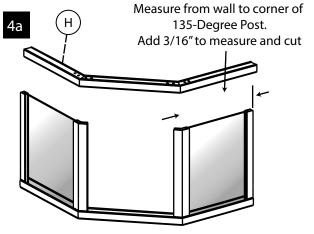
#### 4.

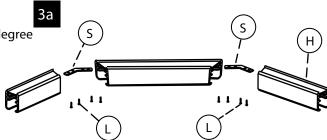
#### SECURING the HEADER

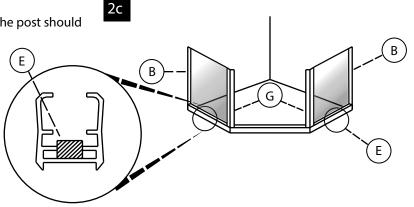
#### Step 4a.

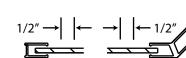
- Plumb the 135-degree posts (G). At the top measure from the wall to the outside corner of the 135-degree post, add 3/16" to this measurement and use this measurement to cut stall header to long point of miter.
- Repeat this on the other side. The center section of the stall header is cut to size at the factory.
- Position stall header (H) (already put together from step 3) over wall channels and the 135-degree post.

Page 4









2b

# **4.** SECURING the HEADER CONTINUED

#### Step 4b.

4b

Н

5a

• Secure stall header (H) and stall curb (A) to wall channels (B) and 135-degree post with #6 X 1/2" pan head screw (W).

**Note:** Take notice of the glass location before drilling; the drill bit must not hit glass.

### **5.** PLACING the DOOR

#### Step 5a.

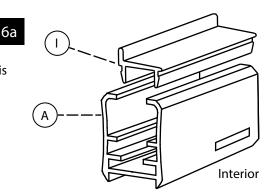
- The door is reversible and can swing to the right or left. Decide which way you wish the door to swing.
- Slide latch jamb (J) over the 135-degree post (G) with long side towards the inside.
- Slide hinge jamb with door attached (K) over the other 135-degree post. The notch in the front of the hinge jamb at the top and bottom slides into curb fillers.
- Close the door so the magnets are touching. Move the door and make any adjustments on the 135-degree post and wall channel.
- Check gap above door so that it is even. Drill, with a #32 drill bit, to top pilot hole on hinge jamb. Secure with #6 X 1/2" pan head screw (R); door will stay in place with one screw.
- Next, drill and secure remaining two holes on hinge jamb (K) and three on the latch jamb (J).

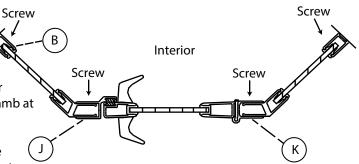
## <u>6.</u>

#### **MEASURE for CURB FILLERS**

#### Step 6a.

- Measure between the latch jamb (J) and the hinge jamb (K) and cut curb fillers (I) to this measurement (this measurement is the same as lower rail on door + 5/16").
- Snap curb fillers into stall header (H) and stall curb (A) with 1/8" lip facing out.





w

В

### 7. APPLYING the VINYL STRIPS

#### Step 7a.

- Inspect the glazing vinyl and note that there are two profiles. The larger profile (N) is installed horizontally and the smaller profile (M) is installed vertically. The horizontal vinyl is installed first.
- Cut the vinyl slightly longer than the opening (this prevents shrinkage). Press the interior vinyl into place.
- Use a wood block to tap the exterior vinyl into place starting at both ends and work towards the middle.
- Install the bottom vinyl in the same manner.
- Install the vertical vinyl being sure the corners fit tightly against the horizontal vinyl. If vinyl is difficult to tap on, lubricate the glass and vinyl with glass cleaner, then press on vinyl.

**Note:** The wall channel vinyl (I) may be provided with four strips in one. Tear each strip off.

#### 8.

#### HANDLE ATTATCHMENT

#### Step 8a.

• Attach the exterior handle (O) and the interior handle (P) to the door with two # 6-32 X 1 1/4" round head screws (Q).

### 9.

## DRIP BAR

#### Step 9a.

- From inside of shower, set drip bar on bottom rail and adjust so approximately 1/8" daylight space remains between bottom of vinyl and curb filler (I).
- Mark with pencil; peel off tape and press drip bar to door on marked position. You only get one chance to do this; **the adhesive is permanent**.

#### 10.

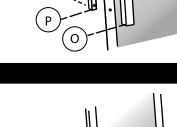
#### SILICONE SETUP

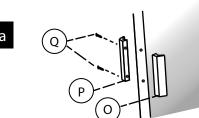
#### Step 10a.

• Silicone the entire unit where metal meets wall and curb. We recommend you let silicone set for 24 hours before using shower.









Т

7a

В

Н

В

Tear strips

9a

Μ

н

Ν